## Thielmann Akkordeon - Service

## Mounting of AKKOtune miniDESK on top accordion bellows

Each bellows has a frame with which it is connected to a part of the accordion. Usually, side holes go through this frame, through which the bellows needles are pushed to press the frame against the seal in the edge of the treble/bass part.

The simplest way to make a connection to the bellows frame is to insert a cross brace, e.g. a strip 10x30mm of beech wood, at the positions of these holes on the inside and to screw and glue it to the frame.

If the fastening holes in the miniDESK are in a different places, new lateral holes must be drilled in the frame here. All unused holes must be sealed with a little glue. A PU foam sealing strip is attached onto the edge of the frame.

There are four (miniDESK) or eight (miniDESK-L) 5-mm-holes in the miniDESK for inserting screws. The cross struts in the bellows should be below these holes. Holes are drilled in the cross struts at the positions of the inserted screws in order to pull miniDESK onto the bellows frame against the seal. Done!

The opposite side of the bellows can be mounted on a plate in a similar way, or you can screw through the plate into the bellows frame. Do not forget the sealing strip.

2. When upgrading a tuning bellows with a closed plate on the top, it is sufficient to copy the screw holes onto the plate and drill them with 3mm. Here, too, a seal should be fitted around the blowhole.

Please note: miniDESK has a 50mm blowhole with a centre point 100mm from the front edge. The existing panel must also be provided with a large cut-out at the corresponding point.

We are happy to answer questions and provide assistance by phone or video chat.



Robert Thielmann

Tel. +41 62 723 38 04

Mob. +41 76 470 25 65

Skype: akkofixx

Signal: 0041764702565

